

Work Order ID 136160 ^{Split} -2

Friday, August 28, 2015 1:58:04 PM

136160

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Item ID: D2582

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Hi-Skid Step Leg Ass'Y

Start Date: 8/28/2015 Start Qty: ~~5.00~~ 2

5

Required Date: 8/28/2015 Req'd Qty: 5.00

5

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: SH/LL

Date: 20150831

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2582	Rev B								

100

100

Small Fab

Small Fab

0.00

Memo

0.01

Assemble as per Dwg D2582 and

2x 16/01/15

DAS
36
9-89

110

110

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

DAS
30
9-89

2

JAN 25 2016

120

120

Packaging

Packaging

Identify as per dwg & Stock Location: WA

0.00

Memo

0.00

LOCATION WA003

DAS
30
9-89

2

JAN 25 2016

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Item ID: D2582

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Hi-Skid Step Leg Ass'Y

Stop ***NS2***

Start Date: 8/28/2015 Start Qty: 5.00

5

Cust Item ID:

Required Date: 8/28/2015 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.01

Quality Control

JAN 26 2016

SH 20160125

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Required Qty: 5.00

9

ty Loc Code
9 B 140217 (1K) S
9

- B136684 (IX)
B139052 (IX)

Picklist Print

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Work Order ID: 136160

136160

Parent Item: D2582

D2582

Parent Item Name: Hi-Skid Step Leg Ass'Y

Start Date: 8/28/2015

Required Date: 8/28/2015

Start Qty: 5.00

Required Qty: 5.00

(Handwritten mark)

D3720-2

Manufactured No

100 Each 5.0000 1 5

D3720-2

Step Spacer

**

Location

Loc Qty

Loc Code

GA 130311

5 5

(Handwritten notes: 16/01/25, 1402171X, B139589, B140911, DAS 36 9-89)

MS20470AD4-4

Purchased No

100 Each 1,456.000 22 110

MS20470AD4-4

Rivet, Universal Head

**

Location

Loc Qty

Loc Code

GA M132536
ST310 118614
M132803

943 943 513 13 500

(Handwritten notes: M133284, 44X)

MS20470AD4-5

Purchased No

100 Each 814.0000 4 20

MS20470AD4-5

RIVET, UNIVERSAL HEAD

**

Location

Loc Qty

Loc Code

GA m128401
m128813
ST310 m128401
m128813

781 757 24 33 12 21

(Handwritten notes: 16/01/25, M133860, 8X, DAS 36 9-89)

D2278 STEP LEG
(2 PLACES)

MS20470AD4-4 RIVET
(5 PLACES PER SIDE)
(INSTALL FROM OUTSIDE OF ASSEMBLY)

D2279 STEP SPACER

D2322 STEP SPACER

MS20470AD4-4 RIVET
(6 PLACES PER SIDE)
(INSTALL FROM OUTSIDE OF ASSEMBLY)

D2582 STEP LEG ASSEMBLY

MS20470AD4-5 RIVET
(2 PLACES)

MS20470AD4-5 RIVET
(2 PLACES)

D3720-2 STEP SPACER

D3720-1 STEP SPACER

C'SINK ON INSIDE

GRIND RIVET FLUSH TO
SURFACE AS REQUIRED
(BOTH SIDES)

D2582 STEP LEG ASSEMBLY PARTS LIST

QTY	PART NUMBER	DESCRIPTION
X	D2582	STEP LEG ASSEMBLY
2	D2278	STEP LEG
1	D2279	STEP SPACER
1	D2322	STEP SPACER
1	D3720-1	STEP SPACER
1	D3720-2	STEP SPACER
22	MS20470AD4-4	RIVET
4	MS20470AD4-5	RIVET

NOTES:

- 1) FINISH: NONE
- 2) IDENTIFICATION: IDENTIFY WITH DART P/N "D2582" USING FINE POINT PERMANENT INK MARKER WHERE INDICATED
- 3) WEIGHT: 1.25 lbs

RELEASED
06-01-10

120150837

SHILL

B	REPLACE D2280 SPACERS WITH D3720-1/2 SPACERS REFERENCE NCR 263 UPDATE DRAWING FORMAT	PH	07.12.27
A	NEW ISSUE	CP	01.10.05
REV.	DESCRIPTION	BY	DATE
DESIGN	PH		
DRAWN	PH		
CHECKED	LS		
MFG. APPR.	LS		
APPROVED	LS		
DE APPR.	LS		
DATE	07.12.27		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D2582	REV. B SHEET 1 OF 1
TITLE STEP LEG ASSEMBLY	SCALE NTS
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